SHOWER SYSTEMS
precision engineered shower formers and supplies

• Safe, comfortable, accessible showering begins here!
• Our durable shower foundations surpass all others
• Fast, easy installations ensure quality results

ARC inc.

2020-2021
Tuff Form8™ Formers

The new Tuff Form8 line of shower formers offers all the exceptional qualities of a TrueDEK Classic with the added benefit of a rotating drain plate. This plate allows you to index the drain in 8 positions, including centered on the base. Turning the base 180 degrees results in 7 more unique drain positions, for a total of 15 options to get the best drain position for your shower. With the fully pitched drain plate, there’s consistent and efficient water drainage throughout the entire shower area.

Cover your Tuff Form8 with weldable vinyl or mosaic tile, and rest assured that future-proofing is built in—redo vinyl or tile coverings as often as you like, which isn’t possible with other shower base types. Made of a super tough and strong mixture of fiberglass, each former is rated to support 840 lbs. even though they’re only 7/8” thick at the edges. On top of that, you can custom fit Tuff Form8 formers by cutting them to size as long as the cuts are 6” or more from the rotating drain plate.

Installation is quick and easy, and requires minimal support blocking. Typical installations, including waterproofing, take between 5 and 8 hours. With outstanding dependability backed by a lifetime warranty, you have everything you need to create a perfect level access shower that you will enjoy for decades.
NOTE: Tuff Form8 formers are 7/8” thick at the edges. All drawings here show the drain hole centered on the base — consult specification sheets for the full range of drain hole positions.
TrueDEK® Classic Formers

Easily build a level access shower using the best pre-pitched platform available. Made of very strong and rigid plastic reinforced with fiberglass, you can install these shower foundations directly on joists without notching or other alterations! By turning the base, the off-center hole helps you avoid a conflict between the drain and a joist. Decorate with tile or weldable vinyl, and redecorate as often as you like.

NOTE: All TrueDEK Classic formers are 7/8" thick at the edges except the TB5936-TR-S model, which is 1" thick at the edges.
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Complement your shower’s plumbing fixtures and decorative tile or vinyl with an attractive classic drain. These drains fit any Tuff Form® or TrueDEK Classic former. All drain assemblies include a PVC drain connector for connecting the drain to the drain line. Drain assemblies for tile also include a drain gasket, which is needed for waterproofing a tiled shower—a gasket is not needed for a vinyl shower. All metal parts are made of 304 stainless steel for durability and rust resistance. Black and ORB drains have a durable color coating over stainless steel for lasting good looks through many years of regular use. The drain grate for vinyl is made of strong ABS plastic.

Classic drains include a Sioux Chief 825 PVC solvent weld drain line connector. An ABS version is available by request.
MiniDEK® Former

Install a MiniDEK former to add a floor drain in a laundry room or utility room, to use as a secondary drain in a bathroom, or for a pet washing station, to name a few ideas. Like other ARC tileable shower bases, install a MiniDEK directly on joists so it’s flush with the surrounding subfloor. Waterproofing steps are also the same. A MiniDEK former is the perfect solution for gaining a nicer, more attractive drain in locations that often get too little consideration.

TruePITCH™ Extensions

Quickly and easily enlarge the size of a Tuff Form8, TrueDEK Classic*, or TrueDEK Linear former using TruePITCH extensions. Panels measure 12" x 48" with a 1/4" per foot slope across their width. Instead of using tile backer or uncoupling membrane alongside a shower base, substitute them with these sloped panels. Use as many panels as you need to enlarge a base up to 12" per side. Crosscut and rip TruePITCH panels as needed for your projects, though, if you’re wrapping a corner of a shower base, we recommend keeping the pitch extensions the same width so that mitered corners are symmetrical for the best looking results.

Install pitch extensions on top of the subfloor using ceramic-coated cement board screws and Tank/10 polyurethane adhesive. On concrete, use concrete-style, ceramic-coated screws and modified thinset mortar.

* TruePITCH extensions are designed to work with any shower former that is 7/8" thick at the edges. TrueDEK Classic model 21039, however, is 1" thick at the edges, which limits the maximum extension possible to 6".
TrueDEK®
Linear Formers

For strength, durability, and ease of installation, nothing beats ARC formers. With the TrueDEK linear range you have rugged, structural foundations for making popular linear drain showers. The drain gulley is fully sealed to the base, and hookup with the drain line is a simple solvent weld connection. Choose the drain location that’s best for your site, or use more than one outlet for high flow showers.

DO NOT CUT
TrueDEK LINEAR BASES

NOTE: All TrueDEK Linear formers are 7/8” thick at the edges.
TrueDEK®
Linear Drain Covers

21213
Brushed Stainless Solid Cover

21215
Brushed Stainless Slotted Cover

Cover

Tile spacer

Tile adaptor

Spacers and height adjustment screws

Linear drain covers include a Sioux Chief 825 PVC solvent weld drain line connector. An ABS version is available by request.

DC5500-PVC
Drain Connector

Fill cover with tile for a sleek, modern appearance.
The ShuffleDEK line of formers is a ready-made, tileable shower foundation ideal for laying large format tile. With a single, uniform pitch plane and a sealed drain located at the rear of a shower where it belongs (not at a shower’s entrance where water may overrun it and cause damage), each ShuffleDEK provides ease of installation on joists that every ARC former delivers. The drain gulley is fully molded into the structural base, so it will never leak, and the drain outlet can be adjusted to make the drain line connection as easy as possible. Fill the stainless steel drain cover with tile for a truly contemporary shower appearance.

ShuffleDEK formers are 1½” thick at the edges.

Adjust the drain outlet position to miss joists and to quickly and easily make the drain line connection.

Use thinset mortar to install tile in the drain cover (after coating the inside of the tray with Tank/10 compound).
The back edge of a ShuffleDEK must be installed against a stud wall. The side edges of a ShuffleDEK can be installed against a stud wall or open to the surrounding floor. In an open-sided installation, a stainless steel trim piece must be used to cover the upstand. Each trim piece includes joint tape for waterproofing the transition between the ShuffleDEK and the adjacent floor. Select the trim based on the shower base length you plan to install, the thickness of the tile you plan to install, and choose a right- or left-handed version. If both sides of the shower base are open, you’ll need trim for each edge. The chart at right will help you select the appropriate trim for your project.

<table>
<thead>
<tr>
<th>Item Code</th>
<th>Trim Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ST9010-RH</td>
<td>35½” right hand — ¼” tile</td>
</tr>
<tr>
<td>ST9011-LH</td>
<td>35½” left hand — ¼” tile</td>
</tr>
<tr>
<td>ST9012-RH</td>
<td>47¼” right hand — ¼” tile</td>
</tr>
<tr>
<td>ST9013-LH</td>
<td>47¼” left hand — ¼” tile</td>
</tr>
<tr>
<td>ST9014-RH</td>
<td>35½” right hand — ³/8” tile</td>
</tr>
<tr>
<td>ST9015-LH</td>
<td>35½” left hand — ³/8” tile</td>
</tr>
<tr>
<td>ST9016-RH</td>
<td>47¼” right hand — ³/8” tile</td>
</tr>
<tr>
<td>ST9017-LH</td>
<td>47¼” left hand — ³/8” tile</td>
</tr>
<tr>
<td>ST9018-RH</td>
<td>35½” right hand — ½” tile</td>
</tr>
<tr>
<td>ST9019-LH</td>
<td>35½” left hand — ½” tile</td>
</tr>
<tr>
<td>ST9020-RH</td>
<td>47¼” right hand — ½” tile</td>
</tr>
<tr>
<td>ST9021-LH</td>
<td>47¼” left hand — ½” tile</td>
</tr>
</tbody>
</table>

½”-thick upstands will be flush with ½” tile backer on walls. Upstands provide flush transitions with ½”-thick tile backer on walls, or, with the adjacent floor in open-sided installations.

A small wedge-shaped area of trim will be visible from within the shower base after laying tile against it. Stainless steel trim provides a professional appearance to tile edges that terminate on the floor alongside the shower base.

For a nicely finished edge with open-sided installations, install decorative trim over one or both upstands.

A no-hub compression fitting connects the shuffle drain outlet to the drain line, so be sure you have access from below.
**FastDEK™ Shower Bases**

FastDEK shower bases offer a stylish, quick solution for building low threshold showers. New for 2020 are five more base sizes and, in addition to the white and black models, you can now choose gray.

By recessing a FastDEK into the subfloor you can limit the step-in height to near zero. Alternatively, for a faster installation, mount the base directly onto your finished floor for a step-in height of about 1". There more installation options with step-in heights of about $\frac{1}{4}$" that may suit you better.

FastDEK bases are made using strong, but lightweight fiberglass, and have a ribbed underside for greater strength while reducing weight. You can cut a base to fit your site, as described in the installation instructions. Use an ARC drain connector for a leakproof connection with the drain line (the connector will be hidden by the FastDEK’s decorative drain cover).

The top of each FastDEK is textured similar to natural slate. This is very important as wet, smooth surfaces can be slick and unsafe. Bathe with confidence knowing that you’ve made good choices for your safety and comfort.

Be sure to order a FastDEK installation kit.
Detail of drain cover design.

- Available in white, black, and gray
- Made of plastic reinforced with fiberglass
- Load rating of 440 lbs. when installed directly on 16" on-center joists; load rating increases when installed with additional support underneath
- Slip resistant texture is modeled after slate
- 1" edge thickness
- Ribbed underside adds strength and decreases weight
- Lifetime warranty
There are a variety of ways to enclose your curbless shower. Some customers like solid floor to ceiling walls and a glass door, or half walls and no door, or glass surrounds, or glass block. There are many options. Many ARC customers prefer an open-concept shower that emphasizes ease of entry. This enlarges the size of the bathroom visually, and can allow use of a shower space for other things, like grooming, dressing, or moving about. In addition, having the floor drain available to the entire room eases maintenance chores — you can clean the bathroom and simply squeegee water to the floor drain. Add this to the long list of level-access shower advantages!

ARC offers glass shower screens made of 6mm tempered safety glass for an open-concept shower. These screens are all the same height, and can be used singly or in combination to create the shower appearance and entrance width you want.

Freestanding screens include end posts, leveling hardware, and two wall braces. Each wall mounted screen includes an end post, wall channel, leveling hardware, and one wall brace. These screens are easy to install and they look great in spa-style showers of any design.
Tie Bars are available to brace screen-to-screen connections as shown above.

- LB00123 . . . 27½" long
- LB00124 . . . 31½" long
- LB00125 . . . 35½" long

Freestanding Glass Screen

- LB00112 . . . 39½" wide x 76¾" tall

Wall Mounted Glass Screen

- LB00105 . . . 27½" wide x 76¾" tall
- LB00107 . . . 35½" wide x 76¾" tall
- LB00106 . . . 31½" wide x 76¾" tall
- LB00108 . . . 39½" wide x 76¾" tall
- LB00105 . . . 27½" wide x 76¾" tall
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- LB00105 . . . 27½" wide x 76¾" tall
Waterproofing Kits
and Supplies

Tank/10 waterproofing compound and adhesive are formulated to achieve an exceptional bond with ARC shower bases and many other materials.

**Pro Kit**

*WP1090-PRO*

- ½ gallon of Tank/10 waterproofing (35 sq. ft. of two-coat coverage)
- 25 ft. of joint reinforcement tape
- 2 internal corners
- 2 external corners
- 32 — #9 x 2½” screws
- 1 Torx bit driver
- 6 — 10 oz. tubes of Tank/10 polyurethane construction adhesive
- 1 — 10 oz. tube of acrylic caulk
- 1 paint roller handle
- 2 paint roller covers
- 1 paint brush
- 2 pairs of nitrile gloves

**Premium Kit**

*WP1000-PRE*

- 2 gallons of Tank/10 waterproofing (140 sq. ft. of two-coat coverage)
- 75 ft. of joint reinforcement tape
- 4 internal corners
- 2 external corners
- 32 — #9 x 2½” screws
- 1 Torx bit driver
- 6 — 10 oz. tubes of Tank/10 polyurethane construction adhesive
- 1 — 10 oz. tube of acrylic caulk
- 1 paint roller handle
- 2 paint roller covers
- 1 paint brush
- 2 pairs of nitrile gloves
Painters Caulk
WP4010-PAC . . . 6 tubes

Tank/10 Adhesive
WP2101-TNK . . . 1 Tube
WP2112-TNK . . . 12 tubes

Joint Reinforcement Tape
WP3425-JRT . . . 25 ft. of tape
WP3450-JRT . . . 50 ft. of tape

Tank/10 Waterproofing Compound
WP2000-TNK . . . ½ gallon
WP2001-TNK . . . 1 gallon
WP2002-TNK . . . 2 gallons
WP2005-TNK . . . 5 gallons
(approx. 70 sq. ft. of two-coat coverage/gal.)

Internal Corners
WP3101-INT . . . 1 internal corner
WP3112-INT . . . 12 internal corners

External Corners
WP3201-EXT . . . 1 external corner
WP3212-EXT . . . 12 external corners

Supply Gasket
WP3301-SUP . . . 1 gasket
WP3312-SUP . . . 12 gaskets
(use to seal each water supply fitting)

Drain Gasket
WP3401-DRN . . . 1 gasket
(included with every TrueDEK Classic drain for tile)

Mixer Valve Gasket
WP5000-MXV . . . 1 gasket
(use to seal mixer valve; fits most mixer valves)

Joint Reinforcement Tape
WP3425-JRT . . . 25 ft. of tape
WP3450-JRT . . . 50 ft. of tape

Tank/10 Waterproofing Compound
WP2000-TNK . . . ½ gallon
WP2001-TNK . . . 1 gallon
WP2002-TNK . . . 2 gallons
WP2005-TNK . . . 5 gallons
(approx. 70 sq. ft. of two-coat coverage/gal.)

Internal Corners
WP3101-INT . . . 1 internal corner
WP3112-INT . . . 12 internal corners

External Corners
WP3201-EXT . . . 1 external corner
WP3212-EXT . . . 12 external corners

Supply Gasket
WP3301-SUP . . . 1 gasket
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(use to seal each water supply fitting)

Drain Gasket
WP3401-DRN . . . 1 gasket
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Mixer Valve Gasket
WP5000-MXV . . . 1 gasket
(use to seal mixer valve; fits most mixer valves)
Safety & Comfort Products

ARC is far more than shower systems. We carry many products for making your home safer and more comfortable. Whether your goal is living-in-place, disability accommodation, or leaning into universal design, ARC has solutions that have withstood the test of time in hundreds-of-thousands of homes throughout the US, Canada, and Europe. And we are adding products to our line-up regularly to help you live your best life. Visit www.arcfirst.net to view our shower seats, grab bars, fold-up supports, and much more. In the meantime you’ll find a sampling of our product range on these pages.

Our 4000 Series seats come in many sizes and configurations. In all cases, these seats are mounted to a wall and fold up when not needed to maximize space and increase accessibility. One of our most popular models is the DS4030-WS, with a seat made of environmentally sustainable rubberwood.

Many of our seats offer a back and arms, with or without a seat cutout. The seat folds up, and the arms pivot to ease entering and exiting the seat. Legs are adjustable, so the seat can be installed at a comfortable height for you, and one foot adjusts to compensate for the slope of the floor in the shower.

Deluxe 4000 seats are made of polyethylene plastic supported by no-rust stainless steel frame and legs. Closed-cell pads provide a warmer, more gentle surface to the touch, and will not absorb water. Deluxe seats support 560 lbs., and each arm will support 122 lbs. Routine cleanings with a mild soap and a good rinse, plus checking the feet adjustment nut for tightness, will ensure your seat delivers many years of service.
2000 series seats are built on aluminum frames and legs, and are smaller in profile than the Deluxe seats. But don’t be fooled into thinking these seats aren’t up to the task. These seats support 348 lbs., and the arms are rated to support 122 lbs. The legs are adjustable and there is a fine-tune foot on each model to compensate for floor slope.

Check out our stock of fold-up supports and grab bars, too. These are extremely functional and made to last. Comfort Grip grab bars, for example, are built around a thick aluminum core that is rigid, rustproof, and with the vinyl covering, offers tremendously strong and comfortable support. Anchoring the brackets is made easier with numerous mounting hole locations.

You’ll also find a variety of unique, specialty supports for applications around your home. Simple grab bars for easing travel through hallways, doorways, and stairways, or to add support in critical areas of a bathroom. ARC solutions suit many needs and foster independence, add comfort, and above all, increase safety.
Future-proofing your home begins with an ARC level access shower.

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